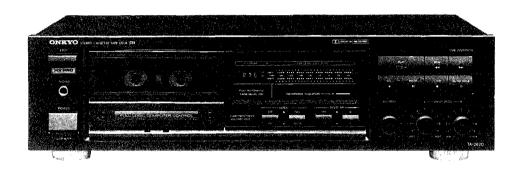
ONKYO SERVICE MANUAL

SERIAL NO. 3345

STEREO CASSETTE TAPE DECK MODEL TA-2620





SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS INDENTIFIED BY MARK ▲ ON THE SCHEMATIC DIAGRAM AND IN THE PARTS LIST ARE CRITICAL FOR RISK OF FIRE AND ELECTRIC SHOCK. REPLACE THESE COMPONENTS WITH ONKYO PARTS WHOSE PARTS NUMBERS APPEAR AS SHOWN IN THIS MANUAL.

MAKE LEAKAGE-CURRENT OR RESISTANCE MEASUREMENTS TO DETERMINE THAT EXPOSED PARTS ARE ACCEPTABLY INSULATED FROM THE SUPPLY CIRCUIT BEFORE RETURNING THE APPLIANCE TO THE CUSTOMER.

SPECIFICATIONS

Track Format: 4-tracks, 2-channels

Erasing System: AC erase

Tape Speed: 4.8 cm/sec. (1-7/8 i.p.s.)

ONKYO.

AUDIO COMPONENTS

 $\begin{array}{ll} \mbox{Wow and Flutter:} & 0.07\% \mbox{ (WRMS)} \\ \mbox{Frequency Response: } 20\text{--}15,000\mbox{Hz} \mbox{ (Normal)} \\ \end{array}$

(30–14,000Hz ±3dB) 20–16,000Hz (High) (30–15,000Hz ±3dB) 20–17,000Hz (Metal) (30–16,000Hz ±3dB)

S/N Ratio: 58dB (metal tape, Dolby NR off)

A noise reduction of 10dB above 5kHz and 5dB at 1kHz is possible with Dolby B NR. A noise reduction of 20dB at 5kHz is

possible with Dolby C NR.

Input Jacks: Line IN: 2

Input sensitivity: 60mV Input impedance: 50 kohms

Outputs: Line OUT: 2

Standard output level: 500mV (0dB) Optimum load impedance: over

50 kohms Headphone jack: 1

optimum load impedance: 8 to 200

ohms

Motors: DC servo motor: 1

 $\label{eq:REC/PB: Special Hard Permalloy} \ \ \ \ 1;$ Heads:

Erase head: Ferrite \times 1

Power Supply Rating:AC 220V, 50Hz

Power Consumption: 11 watts

Dimensions: $435(W) \times 122(H) \times 264(D) mm$

 $(17-1/8"\times4-13/16"\times10-3/8")$

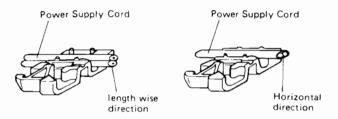
Weight: 3.9 kg. (8.6 lbs.)

Specifications and external appearance are subject to change without notice because of product improvements.

SERVICE PROCEDURES

1. Replacement of power supply cord

There are two power supply cord outlets on the strainrelief. Insert them in prescribed direction to ensure safety. AS-UC-3 (UD<120V> model) should be inserted lengthwise and other types of cords should be inserted horizontally.



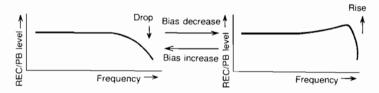
2. Insulating resistance measurement

Connect the insulating-resistance tester between the plug of power supply cord and chassis.

Specifications; 500V more than $10M\Omega$

HX PRO CIRCUIT OPERATION EXPLANATION

1. Regarding recording frequency characteristic and bias Ordinarily, if the recording bias current is increased, REC/PB frequency response level in the high frequency region (about 10KHz and above) drops, and if the bias is decreased, the response rises.



2. Regarding the basic operation of HX PRO (Refer to Fig. 1)

The HX PRO uses the μ PC1297CA IC. The operation is in accordance with the following.

- 1) At (a), the recording bias is added onto the audio signal, and the recording signal is detected. This is the same as the recording head recording the signal on the tape.
- 2) The signal of 1) preserves the frequency response with the integrated circuit of (b).

Frequency =
$$\frac{R435 + R433}{2\pi \times C435 \times R435 \times R433} (2.1)$$

By means of the frequency of Fig. 1, the frequency which is effective from the beginning is determined. In the ordinary situation, this is half the audio band (10KHz), ($10KHz \sim 7.5KHz$).

3) At (c), in order to use the affected waveform after-ward, absolute detection is carried out.

- 4) At (d), the waveform peak value is detected. The output becomes the peak DC voltage.
- At (e), the standard voltage and the voltage of (4) are compared.
- 6) With the output of (e), the frequency generation level is controlled (voltage controlled amplifier). That is, the bias size is varied.
- 7) Summing up 1) \sim 6):

At (a), the time constant (frequency) that is detected in the recording signal is preserved, and above a certain frequency and above a certain level, the VCA controls the bias current by causeing its reduction. When this is done, in the maner shown in the explanation of Item I above, the frequency high region is raised. With this control, the audio signal is instantaneously dealt with.

3. Regarding the operating conditions of the HX PRO

- 1) With equation (2. 1) noted above, the effect begins at the frequency thus determined.
- Above a certain level the effect begins.
 (Substantially 0 dB: In the vicinity of 500mV line out)
 The audio signal component level is dependent upon the waveform after point (c).

HX PRO BLOCK DIAGRAM

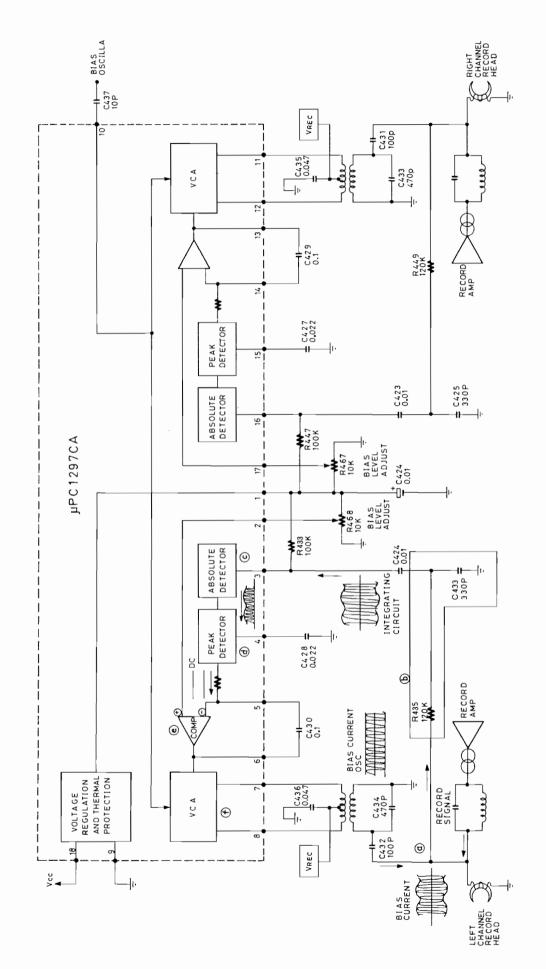
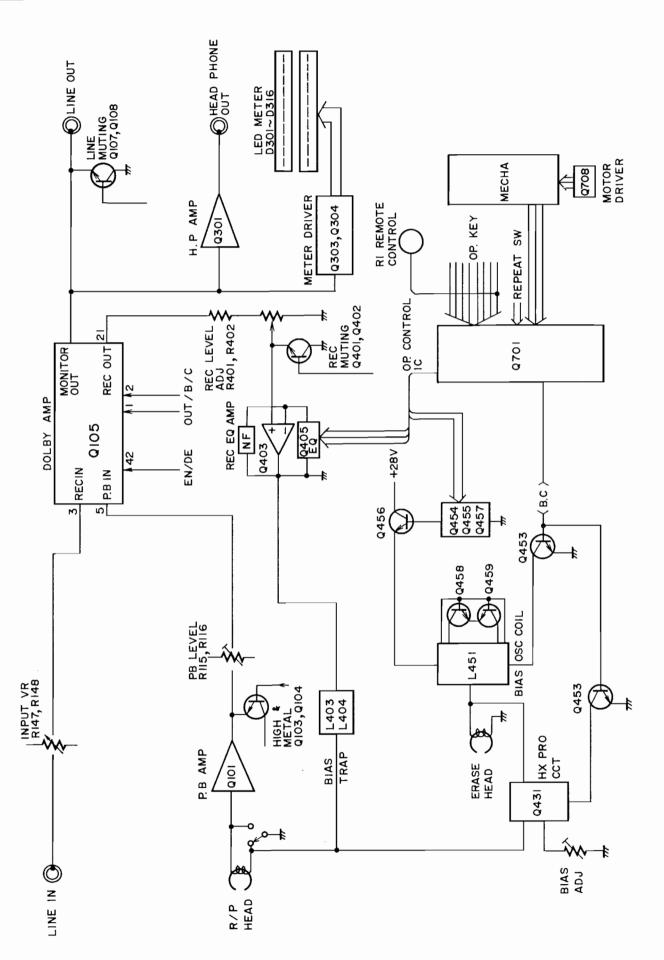
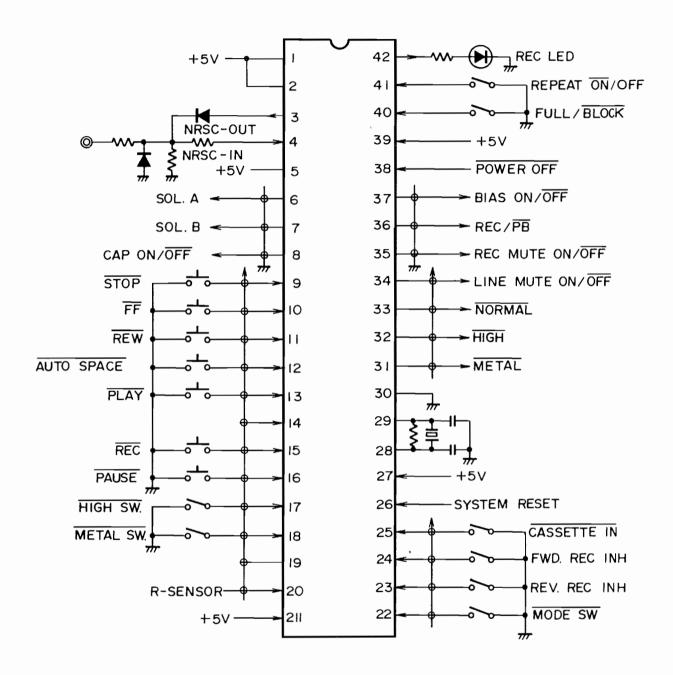


Fig. 1

BLOCK DIAGRAM



MICROCOMPUTER (HD614148SA47)



PRINTED CIRCUIT BOARD PARTS LIST

NAAF-3638-2

CIRCUIT NO.	PART NO.	DESCRIPTION	CIRCUIT NO.	PART NO.	DESCRIPTION
	lcs			Coils	
Q101	222905	μPC1228HA	L121, L122	233313	NMC-6048
Q105	222999	CX-20187	L123, L124	233382	NMC-2069
Q301	22240247 or	BA15218N or	L401, L402	231085 or	NCH-2133 or
-	222652	M5218L		24606072	NCH-1010
Q403	22240111 or	BA15218 or	L403, L404	233314	NCH-2097
	222808	M5218P	L431, L432	231127	NCH-4183
Q405	222918	BA6251	L451	231144A	NLO-2048
Q431	222959	μPC1297CA	X701	3010150	CST4.00MGW
Q432	222921 or	BA4558 or		Capacitors	
	222465	NJM-4558D	C103, C104	354780109	$1 \mu F50V$, ELECT.
Q601	22240147	μPC1330HA	C107, C108	354721019	100 μF6.3V, ELECT.
Q701	22240260	HD614148SA47	C113, C114	354780109	1 μF50V, ELECT.
Q902	222780055	78M05	C121	354780109	1 μF50V, ELECT.
	Transistoers		C123-C126	354780229	2.2 μF50V, ELECT.
Q103, Q104	2211183 or	2SC1740R or	C127-C130	354780479	$4.7 \mu\text{F50V}$, ELECT.
	2212485	JC501Q	C131, C132	354722219	220 μF6.3V, ELECT.
Q107, Q108	2212794 or	2SD1468-R or	C135, C136	354780479	$4.7 \mu\text{F50V}$, ELECT.
	2212795	2SD1468-S	C139, C140	354784799	0.47μ F50V, ELECT.
Q401, Q402	2211183 or	2SC1740R or	C141, C142	354781599	0.15μF50V, ELECT.
	2212485	JC501Q	C145, C146	354782299	0.22μ F50V, ELECT.
Q433, Q434	221281	DTC114YS	C155, C156	354780479	$4.7 \mu\text{F}50\text{V}$, ELECT.
Q451	2213074 or	2SA933R or	C301-C304	354780479	$4.7 \mu F50V$, ELECT.
	2212494	JA101P	C401, C402	354780479	$4.7 \mu\text{F}50\text{V}$, ELECT.
Q452	221281	DTC114YS	C403, C404	354741009	10μF16V, ELECT.
Q453	2211183 or	2SC1740R or	C413, C414	354783399	0.33μ F50V, ELECT.
	2212485	JC501Q	C415, C416	354780479	4.7μ F50V, ELECT.
Q454, Q455	221281	DTC114YS	C431, C432	354741009	10μ F16V, ELECT.
Q456	2201540	2SD947	C441-C444	370131514	150PF 100V, APS
Q457	2211183 or	2SC1740R or	C447	354742209	22μF16V, ELECT.
0.450, 0.450	2212485	JC501Q	C451	354724719	470 μF6.3V, ELECT.
Q458, Q459 Q602	2201883	2SC1213-C	C452 C453	354744709	47μF16V, ELECT.
Q602 Q603, Q604	221281 2213074 or	DTC114YS 2SA933R or	C453 C457	354741019 370131234	100 μF16V, ELECT.
Q003, Q004	2212494	JA101P	C601, C602	354780109	0.012 μF100V, APS 1 μF50V, ELECT.
Q605	2212494	DTC114YS	C603	354780229	2.2 μF50V, ELECT.
Q606-Q608	2213090	DTA114YS	C604	354780479	4.7 μF50V, ELECT.
Q702	2213074 or	2SA933R or	C701	354741009	10μF16V, ELECT.
Q,1,12	2212494	JA101P	C703, C704	354780229	2.2 μF50V, ELECT.
Q704, Q705	221281	DTC114YS	C706	354780109	1μF50V, ELECT.
Q706, Q707	2212853 or	2SB1068-K or	C904	354761029	1000μF 35V, ELECT.
	2212855	2SB1068-U	C905, C906	354744709	47μF16V, ELECT.
Q708	2211706	2SD655-F	C907	354746829	6800μF 16V, ELECT.
Q901	2201924 or	2SD1761-E or	C909	354781599	0.15µF50V, ELECT.
	2201925	2SD1761-F	C910	354744709	47μF16V, ELECT.
Q903	2211945 or	2SK246-GR or	C912	354742219	220 μF16V, ELECT.
	2212304	2SK381-D	C914	354741009	10μF16V, ELECT.
	Diodes			Resistors	
D401, D402	223163	1SS133	R115, R116	5210066 or	N06HR 22KBD or
D403	223150,	US1040,	,	5210218	N06HR 20KBD
	223124 or	1S2473 or	R147, R148	5104226	N11RL50KA17, VR
	223145	1S2076TD	R401, R402	5210068 or	N06HR 47KBD or
D404-D410	223163	1SS133		5210220	N06HR 50KBD
D601, D602	223163	1SS133	R431, R432	5210064	N06HR 10kBD
D701, D703	223163	1SS133	R440	5104254	N11RLC5KB17Z
D704	224150562 or	05AZ5.6Y or	R702	49163392404	3.9 K $\Omega \times 4$, $1/10$ W
	224650562	HZ-5.6E-B2	R736	49163392411	3.9 K $\Omega \times 11, 1/10$ W
D705	223163	1SS133	R901, R902	441520104F	RS1/2WBJ 1 Ω
D706, D707	223150,	US1040,			
	223124 or	1S2473 or			
	223145	1S2076TD			
D901-D905	22380032	1SR139-100			
D906, D907	223163	1SS133			
D908	224151303 or	05AZ13Z or			
	224651303	HZ13EB3			

CIRCUIT	NO.	PART NO.	DESCRIPTION			
		Plugs, Socket				
P101A		2009990009	NSAS-17P0015			
P102		25045165	NPJ-4PDBL59			
P701		25045172	HSJ-1003-01-020			
P702A		2002393030	NSAS-30P0012			
P703A		2006392030	NSAS-20P0013			
P901A		2009990011A	NSAS-10P0020			
		Switch				
S709-S712	2	25035587	NPS-422-S549			
		Miscellaneous				
		27141059	BRACKET			
		27300243	CLAMP			
NADIS-	3639-	2				
CIRCUIT	NO.	PART NO.	DESCRIPTION			
		Ic				
Q303, Q3	04	222623	IR2E02			
		LED				
D301-D3	10	225137CG or	SEL2413E-CG or			
		225137DG	SEL2413E-DG			
D311-D3	16	225141	SEL2213C			
D711		225141	SEL2213C			
		Capacitors				
C305, C30	06	354780479	$4.7 \mu\text{F}50\text{V}$, ELECT.			
C307, C3		354780479	$1 \mu F 50V$, ELECT.			
C307, C3	00		1μ1 50 V, ELLECT.			
		Switch				
S701-S708	8	25035548	NPS-111S510, PUSH			
		Holder				
		27190722	LED-19			
NASW-	3640-	2				
CIRCUIT		PART NO.	DESCRIPTION			
0						
C001		Capacitor	0.01 A.C400V. IC			
C901		3500065A	$0.01\mu F$ AC400V, IS.			
		Switch				
S901		25035558	NPS-111-L520P			
		Terminal				
		25060092	NJM-1S33			
NAETC-3641-2						
			DECODIDETON			
CIRCUIT	NO.	PART NO.	DESCRIPTION			
		Terminal	1111Da1 5000 0001 00			
P301		25045255	YKB21-5009, ST JACI			

YKB21-5009, ST JACK

ADJUSTMENT PROCEDURES

PRECAUTIONS

- 1. Before adjustment, clean the following parts with an alchol moinstend swab,
 - * record/playback head
- * erase head
- * pinch roller
- * capstan
- 2. Do not use magnetized screwdriver for adjustments.
- 3. Demagnetize record/playback head with a head demagnetizer.

TEST EQUIPMENT/TOOLS REQUIRED:

Audio oscillator

Digital frequency counter

Oscilloscope

Attenuator

AC voltmeter

Non-magnetic screw driver

Test tapes

VTT-658

10 KHz, -15dB

MTT-111

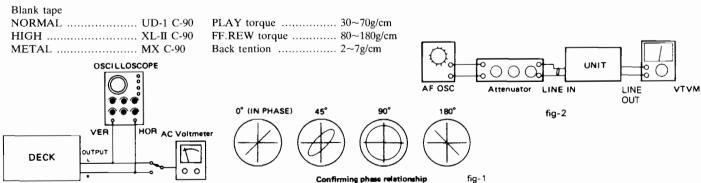
3 kHz, -10dB

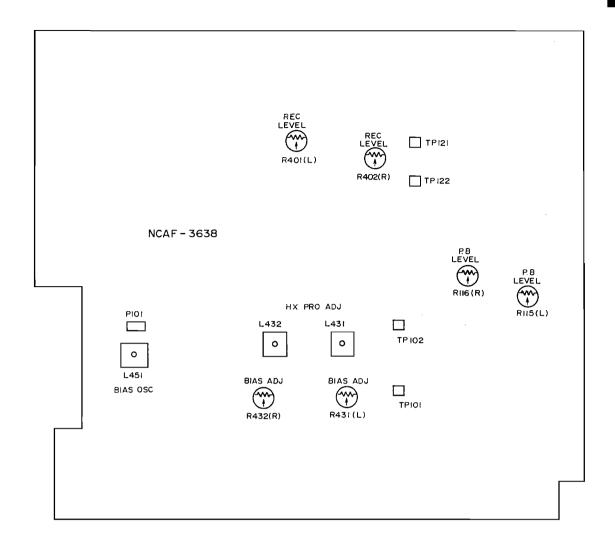
MTT-150

Dolby level calibration

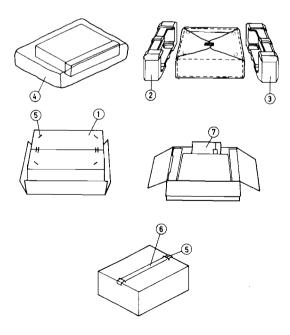
400Hz, tone 200nWb/m

	ltem	Connection of instrument	Line input	Test tape	Mode	Output indicator	Adjustment point	Adjust	Remaks
1	Tape speed	Frequency counter to LINE output terminal		MTT-111	РВ	Frequency counter	Semi-fixed on the motor	3020±20Hz	
2	Head azimuth	AC voltmeter and oscillo- scope to Line output terminal		VTT-703L	РВ	AC voltmeter	Head azimuth screw	Maximum and same phase at channels L and R	fig-1
3	Playback level	AC voltmeter to terminals TP-121 and TP-122		MTT-150	РВ	AC voltmeter	R115(Ch.L) R116(Ch.R)	25mV	
5	OSC Block	Frequency counter to P101a read loose coupling		METAL TAPE MX-C90	REC	Frequency counter	L-451	85kHz±2kHz	
6	HX-PRO	AC voltmeter to terminals Tp-101 and TP-102		METALTAPE	REC	AC voltmeter	L-431(ch.L) L-432(ch.R)	Maximum	R-431 R-432 clock wise
7	Bias current	fig. 2	1kHz, -20dB and 12kHz, -20dB	XL-II С-90	REC-PB	AC voltmeter	R431(ch.L) R432(ch.R)	Same level at REC-PB	Input VR maximum.
	Record		11.77-	VIII	REC	AC voltmeter	Attenutor or AF OSC output	350mV	
8 level	level	l from 2	fig. 2 1kHz XL-II	XL-II	REC/Pb	AC voltmeter	R401(ch.L) R402(ch.R)	Same level at REC/PB	





PACKING VIEW



PACKING PART LIST

REF.NO.	PART NO.	DESCRIPTION
1	29051964	Master carton box (S)
	29051963	Master carton box (B)
2	29091235A	Pad (L)
3	29091236A	Pad (R)
4	29100037A	650×500Poly bag
5	282301	Sealing hook
6	260012	Damplon tape
7	Accessary bag	g ass'y
	29341444	Instruction manual
	2010098A	Connection cable
	2910006A	350×250 Poly bag
	29365020A	Waranty card
	29100094A	Poly bag
		· ·

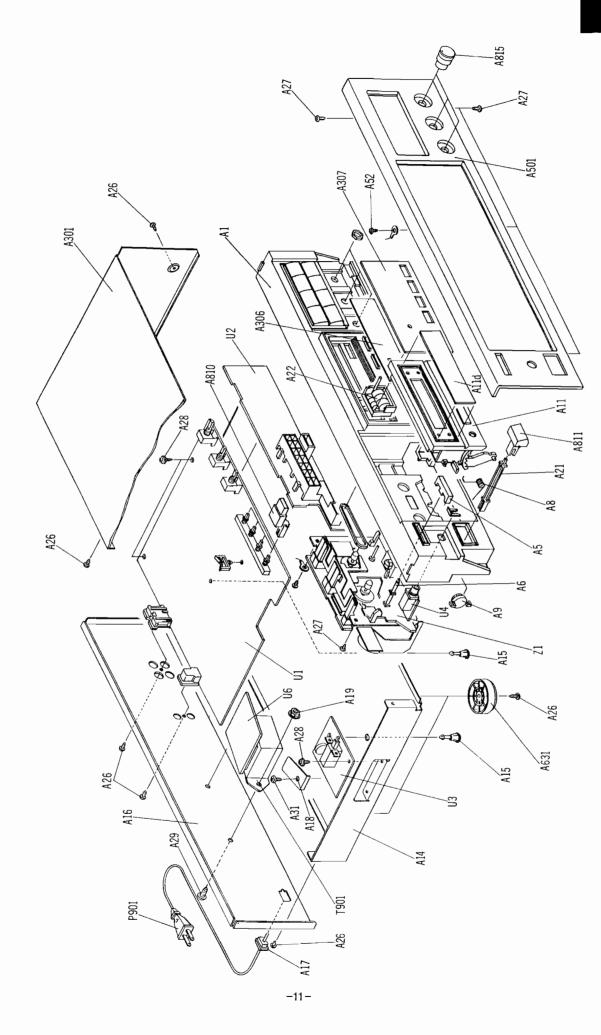
CHASSIS-EXPLODED NEW PART LIST

REF.NO. PART NO. DESCRIPTION A1 27110512 FRONT BRACKET AS (B) 27110515 FRONT BRACKET AS (S) A5 28323758A KNOB (EJ) (B) A6 27273056-1A JOINT A8 27180333-1 SPRING (T2) A9 28400282 DAMPER A11 28400508 CASSETTE LID AS (B) 28400511B CASSETTE LID AS (S) A11a 28400505 FRAME (CASSETTE) A11b 28400509 CASSETTE LID (S) A11c 27180272 SPRING (CA) A11d 28400503 WINDOW (B) A11d 28400510 CASSETTE LID (S) A11d 28400503 WINDOW (B) A11d 28400510 B(S) A14 27100184C CHASSIS A15 27190266 HOLDER A16 27121286-2 BACK PANEL A17 27300750 BUSHING (CORD) A18 27141351 BRACKET (ZE) A19 86414010 FLANGE NUT FWN4×10FN A21 27273122 JOINT (POW) A22 24601234 TAPE COUNTER A26 834430088 TAP-TIGHT SCREW 3TTP+8P(BC) A27 833430080 TAP-TIGHT SCREW 3TTP+8P(BC) A30 831430100 TAP-TIGHT SCREW 4TTC+8C(BC) A31 83844089 TAP-TIGHT SCREW 4TTC+8C(BC) A31 83844089 TAP-TIGHT SCREW 4TTC+8C(BC) A30 831430100 TAP-TIGHT SCREW 4TTC+8C(BC) A31 83844089 TAP-TIGHT SCREW 3TTW+10P(BC) A31 83844089 TAP-TIGHT SCREW 4TTB+8C(BC) A30 28133228 BACK PLATE A307 28191521A CLEAR PLATE A501 1N076121 FRONT PANEL (B) A631 27175219 A LEG A631 27175219 A LEG A631 27175219 KNOB (PUSH) A811 28323241-1A KNOB (POW) (B) 28323296 KNOB (VOL) (B) 28323297 KNOB (VOL) (B) 28323297 KNOB (VOL) (B) 28323290 KNOB (VOL) (B) 28	A1	
A5 28323758A KNOB (EJ) (B) 28323767A KNOB (EJ) (B) 28323767A KNOB (EJ) (S) A6 27273056-1A JOINT A8 27180333-1 SPRING (TZ) A9 28400282 DAMPER A11 28400508 CASSETTE LID AS (B) 28400511B CASSETTE LID AS (S) FRAME (CASSETTE) A11b 28400509 CASSETTE LID (AS (CASSETTE) A11b 28400509 CASSETTE LID (AS (CASSETTE) A11b 28400512 CASSETTE LID (CASSETTE) A11b 28400513 WINDOW (B) A11d 28400510B (S) A11d 27100184C CHASSIS A15 27190266 HOLDER A16 27121286-2 BACK PANEL A17 27300750 BUSHING (CORD) BUSHING (CORD) BUSHING (CORD) BUSHING (CORD) A18 27141351 BRACKET (ZE) A19 86414010 FLANGE NUT FWN4×10FN A21 27273122 JOINT (POW) A22 24601234 TAPE COUNTER A26 834430088 TAP-TIGHT SCREW 3TTS+8B (BC) A27 833430080 TAP-TIGHT SCREW 3TTP+8P (BC) A28 831130088 TAP-TIGHT SCREW 3TTP+8P (BC) A28 831430100 TAP-TIGHT SCREW 3TTP+8P (BC) A30 831430100 TAP-TIGHT SCREW 4TTC+8C (BC) A31 838440089 TAP-TIGHT SCREW 4TTC+8C (BC) A31 838440089 TAP-TIGHT SCREW 3TTW+10P (BC) A31 838440089 TAP-TIGHT SCREW 4TTC+8C (BC) A30 28134328 BACK PLATE A301 1N076121 FRONT PANEL (B) 28184434 TOP COVER (B) 2818	A5 28323758A KNOB (EJ) (B) 28323767A KNOB (EJ) (B) 28323767A KNOB (EJ) (B) 28323767A KNOB (EJ) (S) A6 27273056-1A JOINT A8 27180333-1 SPRING (T2) A9 28400282 DAMPER A11 28400508 CASSETTE LID AS (B) 2840051B CASSETTE LID AS (S) A11a 28400509 CASSETTE LID (B) 28400512 CASSETTE LID (S) A11d 28400503 WINDOW (B) A11d 28400510B(S) A14 27100184C CHASSIS A15 27190266 HOLDER A16 27121286-2 BACK PANEL A17 27300750 BUSHING (CORD) A18 27141351 BRACKET (ZE) A19 86414010 FLANGE NUT FWN4×10FN A21 27273122 JOINT (POW) A22 24601234 TAPE COUNTER A26 834430088 TAP-TIGHT SCREW 3TTS+8B(BC) A27 833430080 TAP-TIGHT SCREW 3TTS+8B(BC) A28 831130088 TAP-TIGHT SCREW 3TTS+8C(BC) A30 831430100 TAP-TIGHT SCREW 3TTY+8P(BC) A31 838440089 TAP-TIGHT SCREW 3TTY+8C(BC) A30 831430100 TAP-TIGHT SCREW 3TTY+8C(BC) A31 838440089 TAP-TIGHT SCREW 3TTY+10P(BC) A31 838440089 TAP-TIGHT SCREW 3TTY+10P(BC) A31 838440089 TAP-TIGHT SCREW 3TTY+10P(BC) A30 83143010 TAP-TIGHT SCREW 3TTY+10P(BC) A31 838440089 TAP-TIGHT SCREW 3TTY+10P(BC) A31 838440089 TAP-TIGHT SCREW 3TTY+10P(BC) A52 838130108 TAP-TIGHT SCREW 3TTY+10P(BC) A52 838130108 TAP-TIGHT SCREW 3TTY+10P(BC) A52 838130108 TAP-TIGHT SCREW 3TTY+10P(BC) A53 A306 28133228 BACK PLATE A501 1N076121 FRONT PANEL (S) 1N075121 FRONT PANEL (B) LEG A631 27175219A LEG A631 27175219A LEG A631 27175219A KNOB (POW) (B) 28323249-1A KNOB (POW) (B)	
A5	A5	
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A815 28323297 KNOB (VOL) (B) 28323296 KNOB (VOL) (S) P901	, , , ,	
28323296 KNOB (VOL) (S) P901	A815 28323297 KNOR (VOL.) (R)	
P901	LUJESE LUJESE (VOL)(D)	
T901		
U1 1N072538-2 NAAF-3638-2 U2 1N072539-2 NADIS-3639-2	P901 <u>↑</u> 253148 AC CORD, AS-CEE	
U2 1N072539-2 NADIS-3639-2	_	
113 1N072540-2 NASW 2640-2		
	U3 1N072540-2 NASW-3640-2	
U4 1N072541-2 NAETC-3641-2		
U5 1N072542-2 NAETC-3642-2		
Z1 244130A CASSETTE DECK MECAHNISM,		
NDM-122	NDM-122	

NOTE

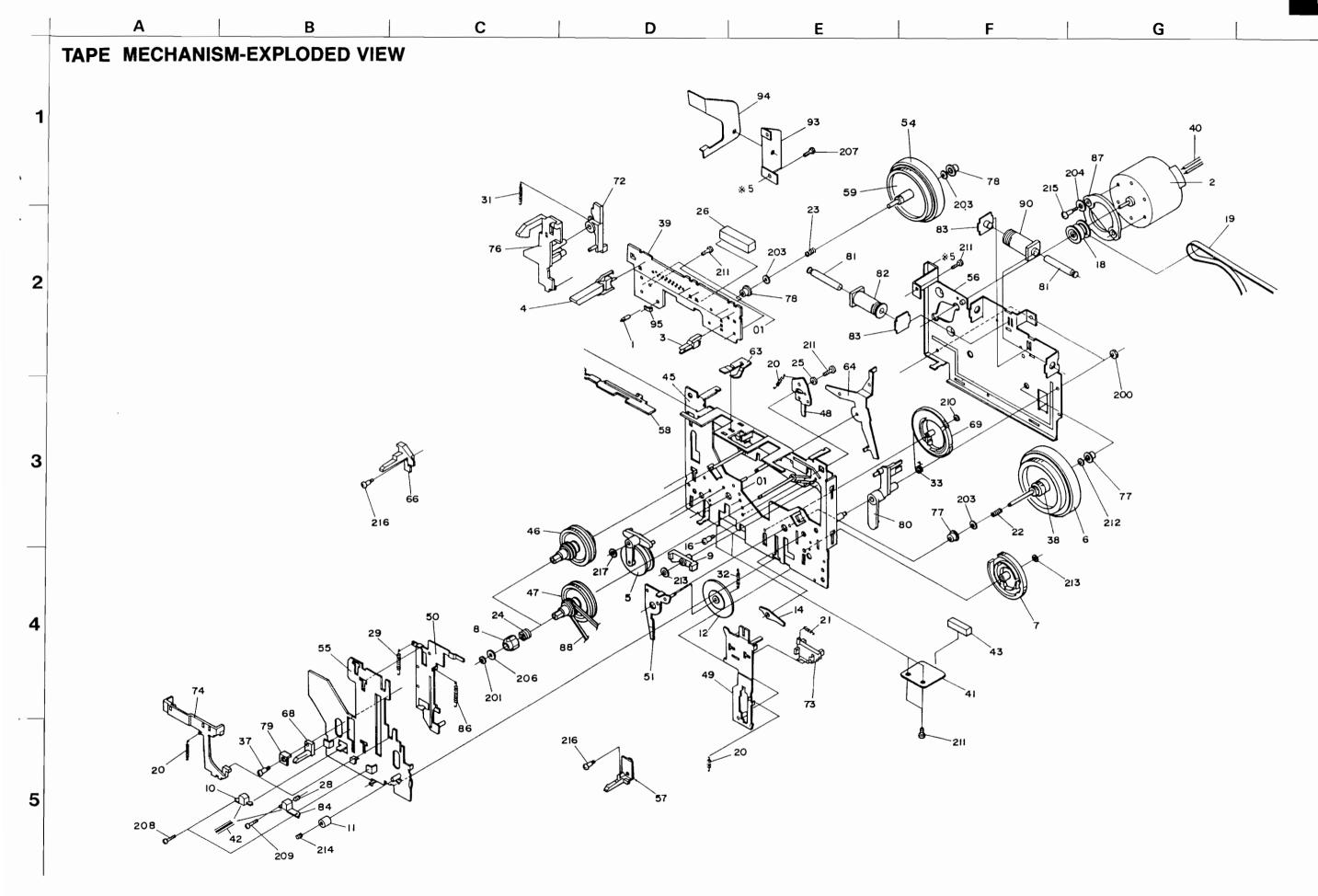
(B): Black model (S): Silver model

NOTE: THE COMPONENTS IDENTIFIED BY MARK ARE CRITICAL FOR RISK OF FIRE AND ELECTRIC SHOCK. REPLACE ONLY WITH PART NUMBER SPECIFIED.



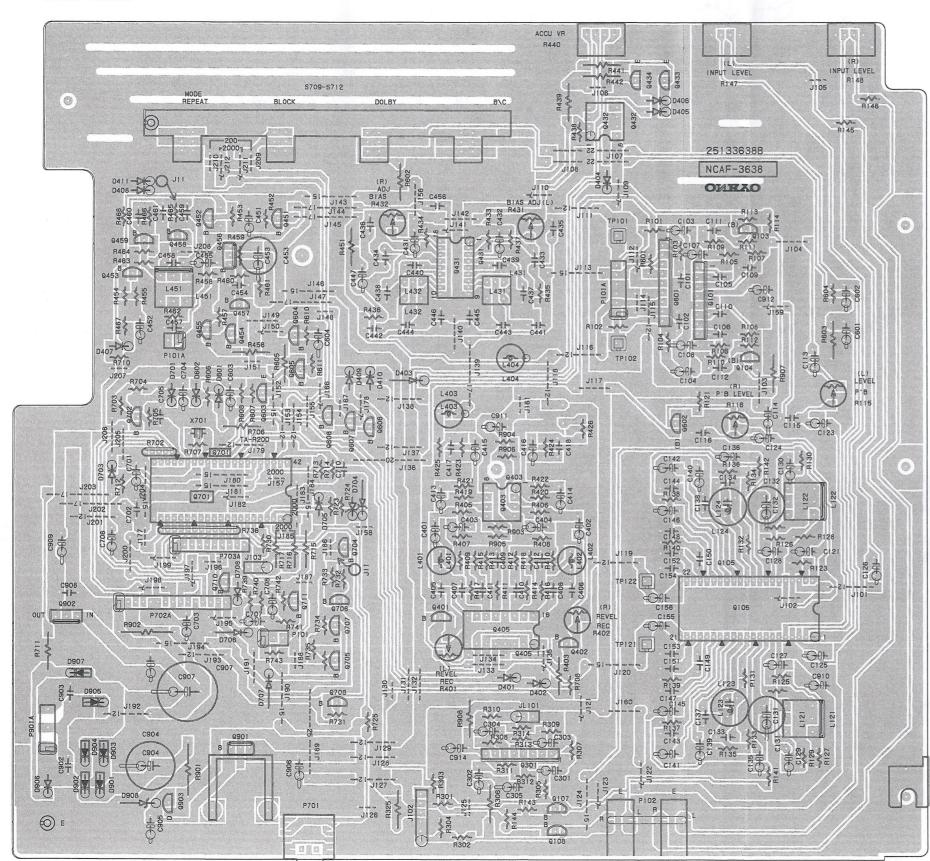
TAPE MECHANISM PART LIST

REF.NO.	PART NO.	DESCRIPTION	REF.NO.	PART NO.	DESCRIPTION
1 2	24606374	HALLIC DN6851A	88	24602491	COUNTER BELT
3	24601251 24606375	CAPSTAN MOTOR AS (2+18) LEAF SWITCH	90	24606382	BOBBIN
4	24606376	LEAFSWITCH	93	24607109	BRACKET (EJECT)
5	24602492	TENSION AS	94	24607110	ARM (EJECT)
6	24602512	FLYWHEEL	200 201	863126	NUT N-2.6F
7	24602493	CAM (GEAR)	203	893020 24611413	E WASHER 2 WASHER
8	24602494	CAP(REEL)	204	24611413	WASHER
9	24607104	ARM (FR)	206	24611415	WASHER
10	24600094	EHEAD	207	83112652	SCREW
11	24602514	PINCH ROLLER	208	24609030	SCREW
12	24602497	GEAR	209	24609031	SCREW (AZIMUTH)
14	24607105	ARM (QUE)	210	24611417	WASHER
16	24609022	SCREW	211	833120047	SCREW 2TTP+4S
18	24602499	PULLEY	212	24611418	WASHER
19	24602500	BELT	213	24611419	WASHER
20	24605719	SPRING	214	24611424	WASHER
21 22	24605720	SPRING	215	24609028	SCREW
24	24605721 24605723	SPRING SPRING	216	24609029	SCREW
25	24604096	COLLAR	217	24611421	WASHER
26	24611400	HOUSING			
28	24605738	SPRING			
29	24605726	SPRING			
31	24605728	SPRING			
32	24605729	SPRING			
33	24605730	SPRING			
37	24609023	SCREW			
38	24602501	GEAR (FLYWHEEL)			
38	24606389	PRINTED CIRCUIT BOARD			
40	24606390	LEAD WIRE			
41 42	24606377	PRINTED CIRCUIT BOARD			
42	24606391 24611399	LEAD WIRE HOUSING			
45	24611422	CHASSIS			
46	24602502	REEL AS (R)			
47	24602503	REEL AS (L)			
48	24607106	ARM AS (REVERSE)			
49	24603372	LEVER AS (FR)			
50	24603373	LEVER AS (PLAY)			
51	24607107	ARM AS (GEAR) R			
54	24602515	FLYWHEEL			
56	24611403	PLATE (FW)			
57 58	24611423 24607111	PLATE (AZIMUTH)			
59	24607111	ARM(SW) FLYWHEEL GEAR			
63	24605735	SPRING (CASSETTE)			
64	24607113	ARM (TRIGGER)			
66	24611406	GUIDE (CASSETTE) L			
67	24611407	GUIDE (CASSETTE) R			
68	24611408	GUIDE (CASSETTE)			
69	24602508	GEAR (CAM)			
72	24607114	ARM (EJECT) 2			
73	24603375	LEVER (SELECT)			
74	24611410	BRAKE			
75 76	24604097	TUBE			
76 77	24603376	LEVER (LATCH) L			
77 78	24602510 24602511	METAL METAL			
79	24611411	CUSHION			
80	24607115	ARM (TRIGGER)			
81	24606379	PLUNGER			
82	24606380	BOBBIN			
83	24606381	PLATE AS			
84	24600093	R/P HEAD			
86	24605736	SPRING			
87	24604098	COLLAR			

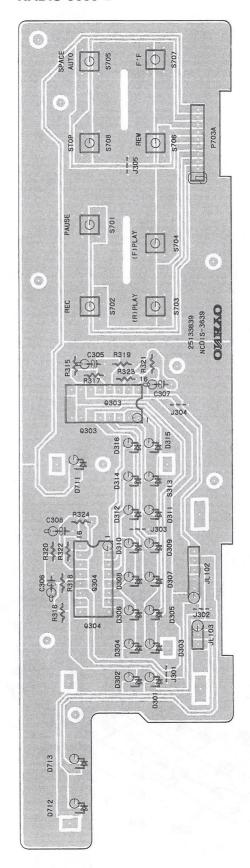


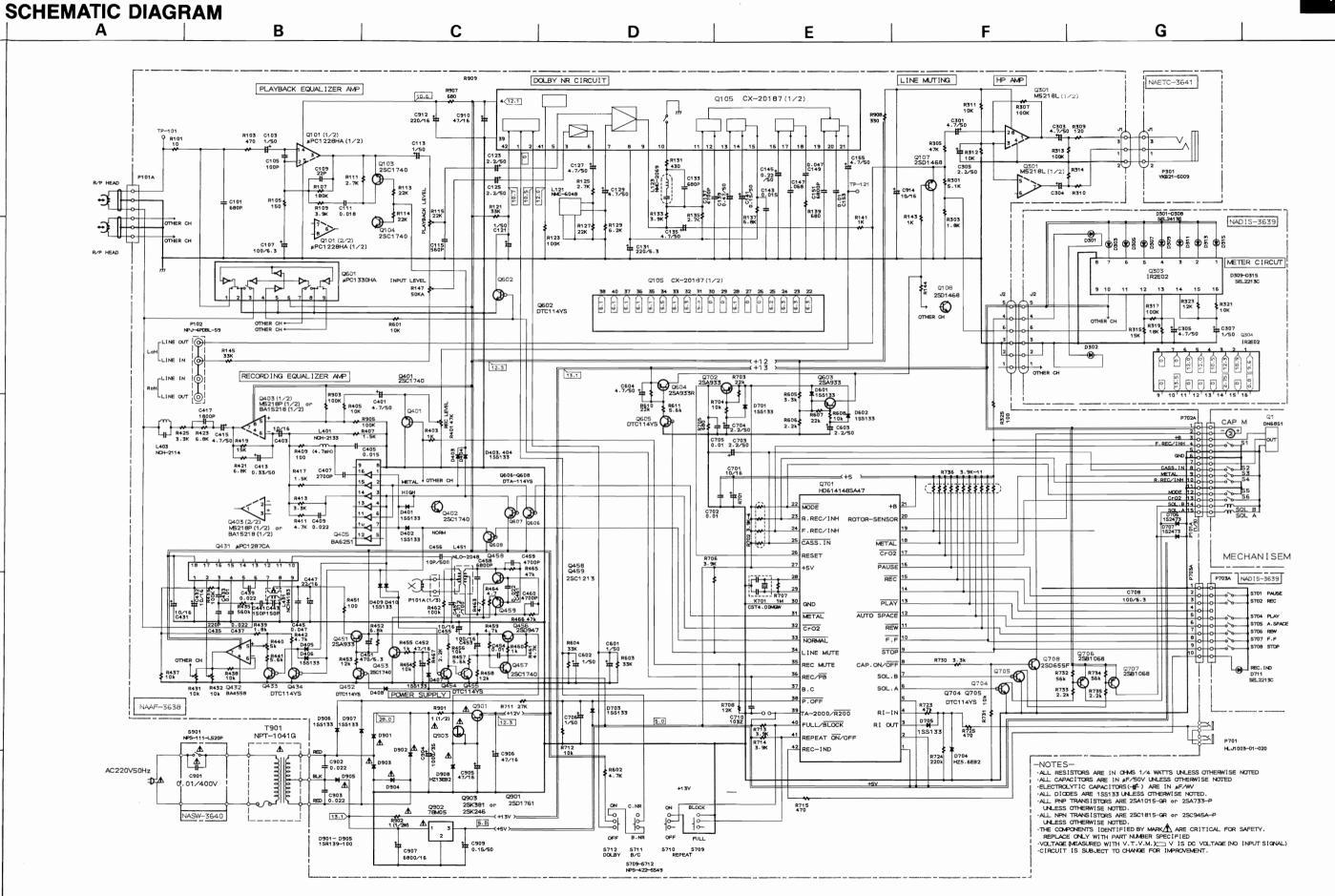
PC BOARD VIEW FROM BOTTOM SIDE

NAAF-3638-2



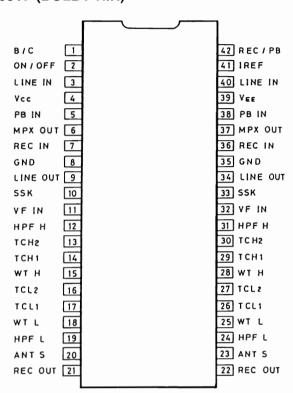
NADIS-3639-2

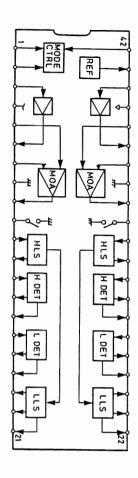




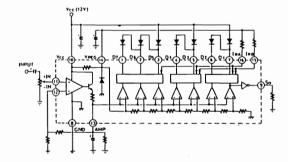
IC BLOCK DIAGRAM

CX-20817 (DOLBY N.R)

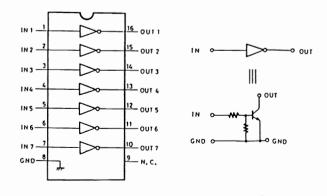




IR2E02 (LEVEL METER DRIVE)



BA6251 (REC AMP EQ)



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